

**UNIT-3** FOR ALL INDIA

**JUNE 2021** 



**ZAMEEN SE JUDEY** 



MAX 180 TILES COLLECTION





**GLAZED VITRIFIED TILES** 

## 1200x 1800mm

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FULL POL	ISH	06
CARVING		27

### **PACKAGING**

TILES PER CARTON

1 PIECES

WEIGHT PER CARTON 47.00 KGS

THICKNESS 10.00 MM

COVERAGE ARE PER CARTON 2.16 SQ.MTR / 23.25 SQ.FT

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# Heet SURFACE









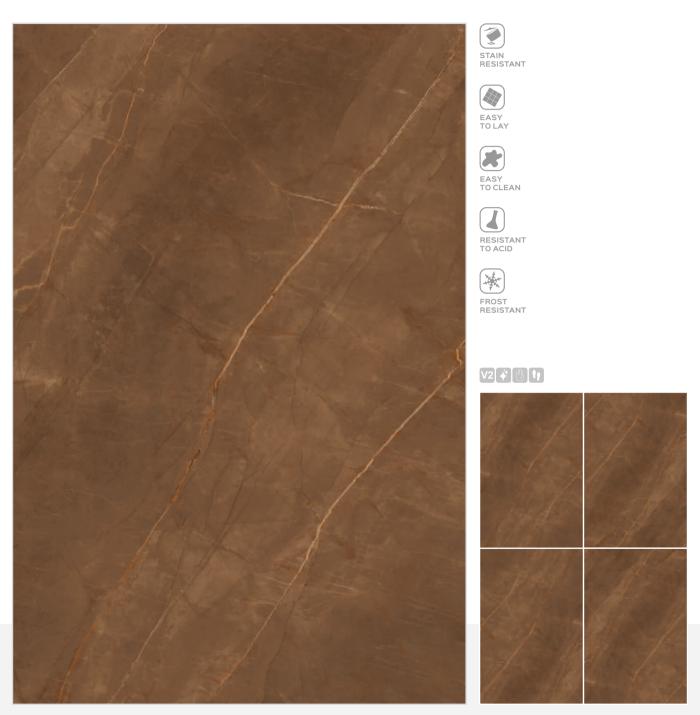






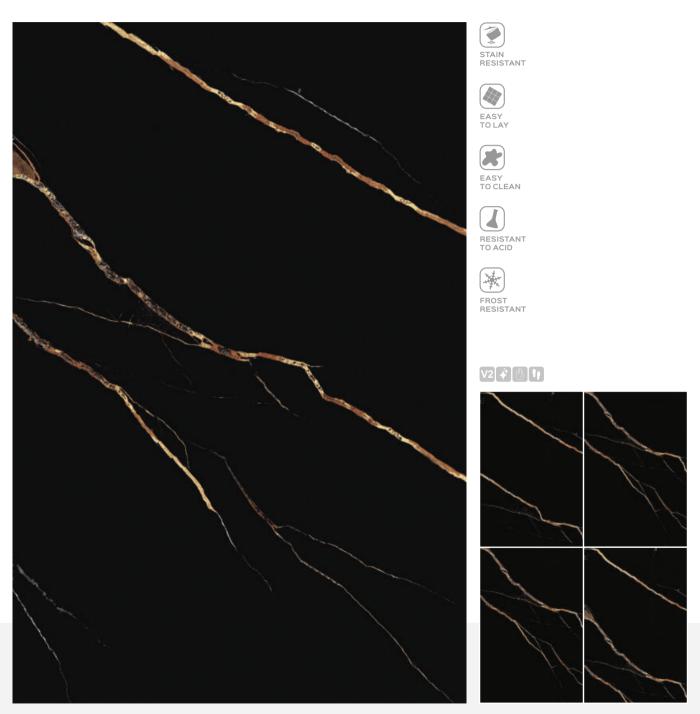
Frost Resistant





MAX 180 LUCIDO ARMANI BROWN

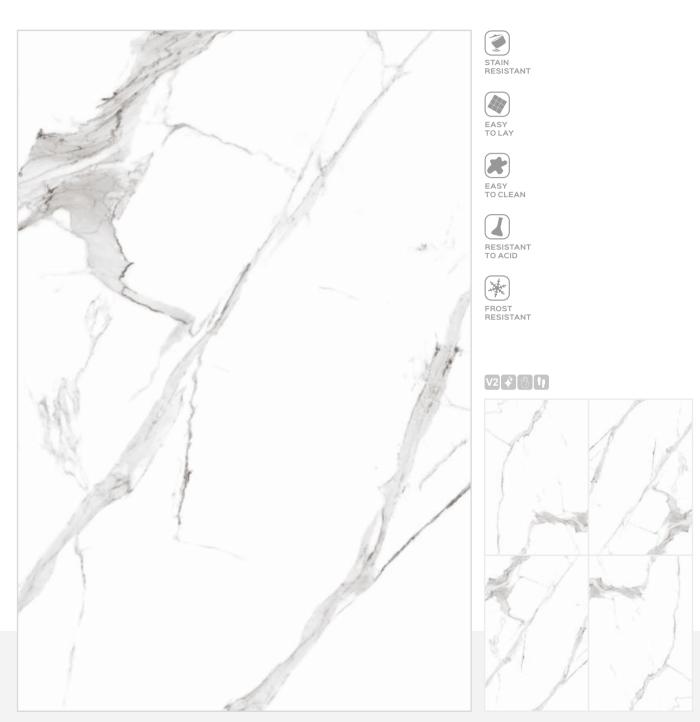




MAX 180 LUCIDO NIGHT NERO

### 1200 X 1800MM | FULL POLISH





MAX 180 ARIA CALACATTA FP

### 1200 X 1800MM | FULL POLISH





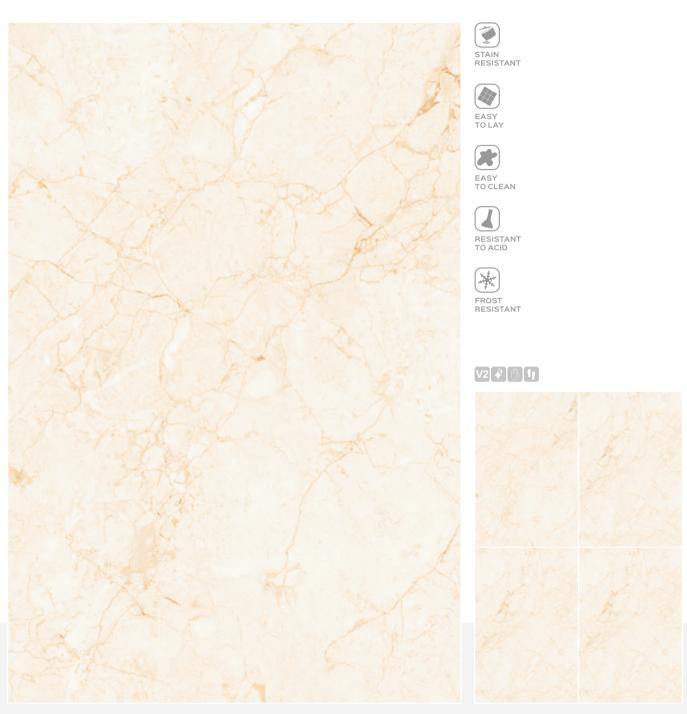
MAX 180 ARMANI CREMA FP





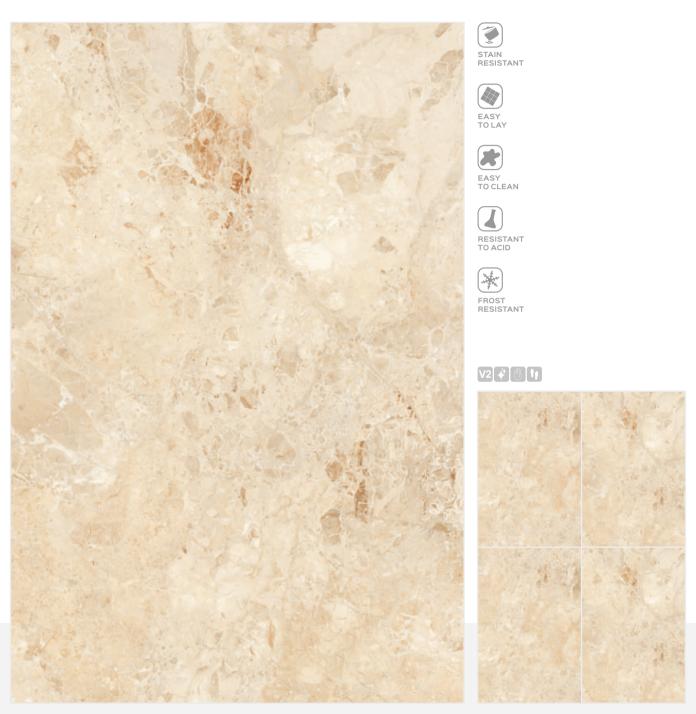
MAX 180 ARMANI GREY FP





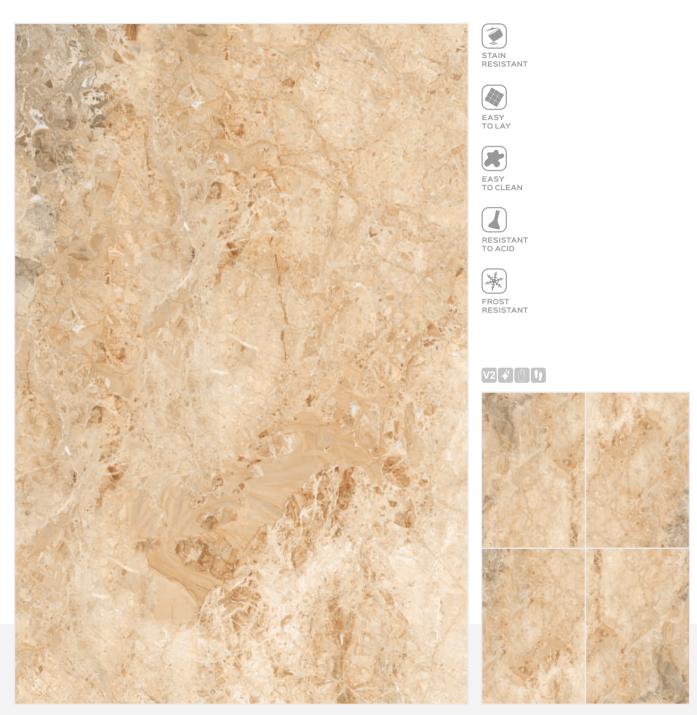
MAX 180 ATLAS CREMA FP





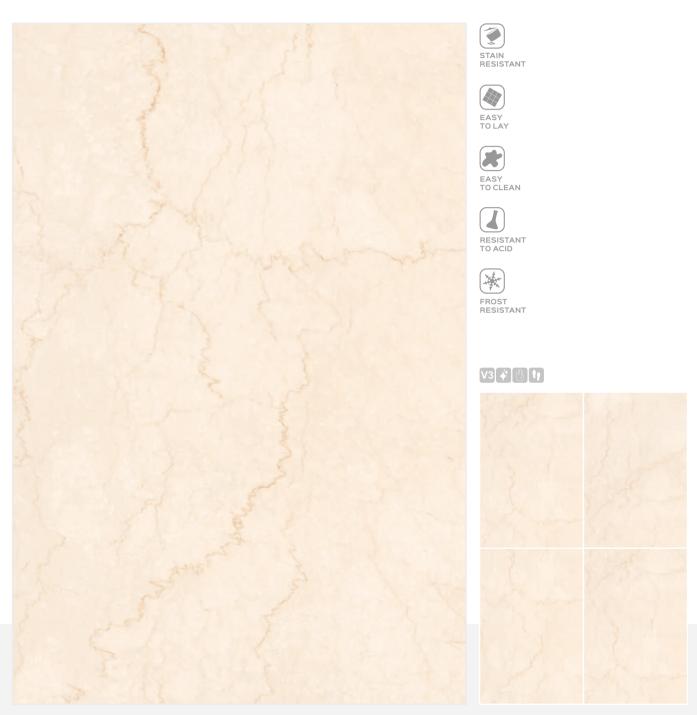
MAX 180 BRECCIA CREMA FP





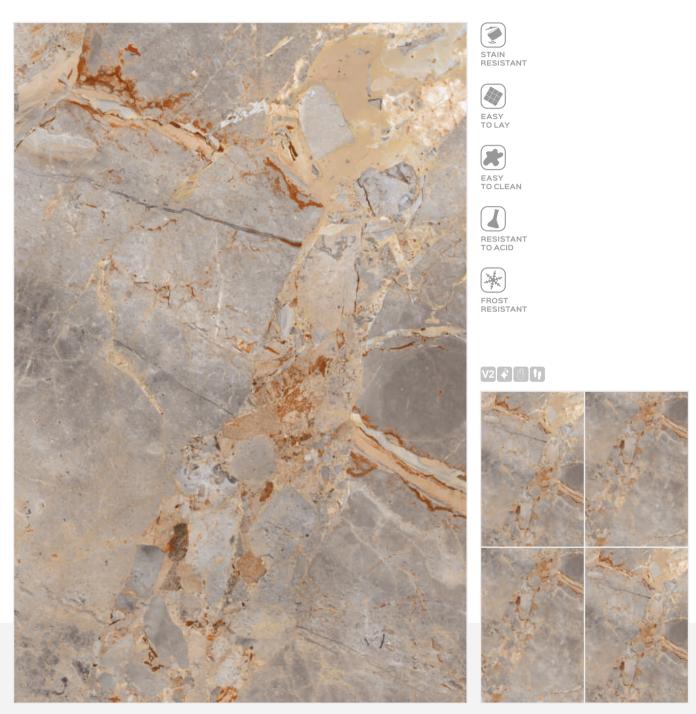
MAX 180 BRECCIA BLUE FP





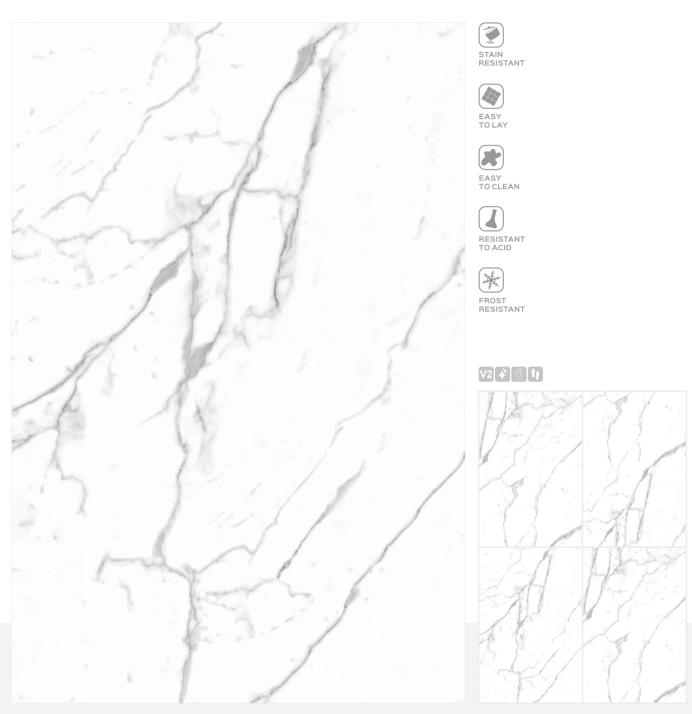
MAX 180 BOTTICHINO CREMA FP





MAX 180 CALIFORNIA GOLDEN GREY FP





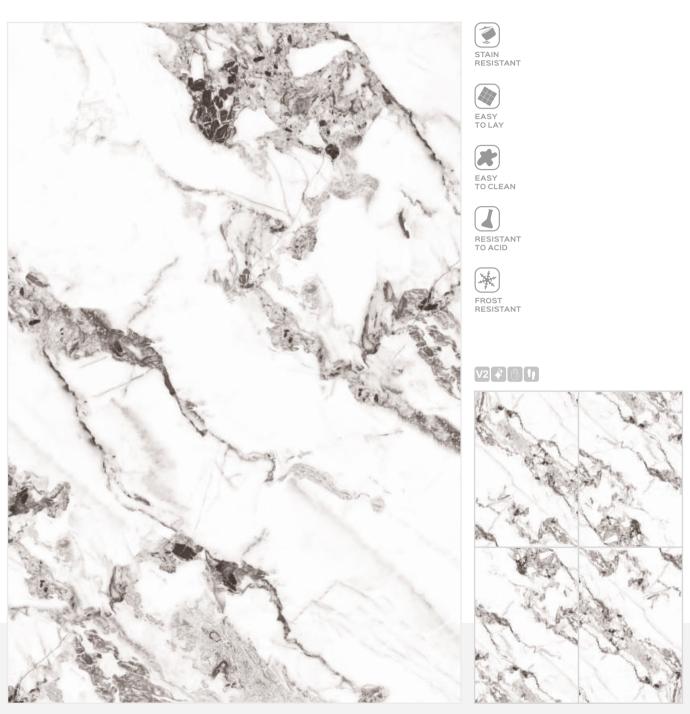
MAX 180 CLASSIC STATUARIO FP





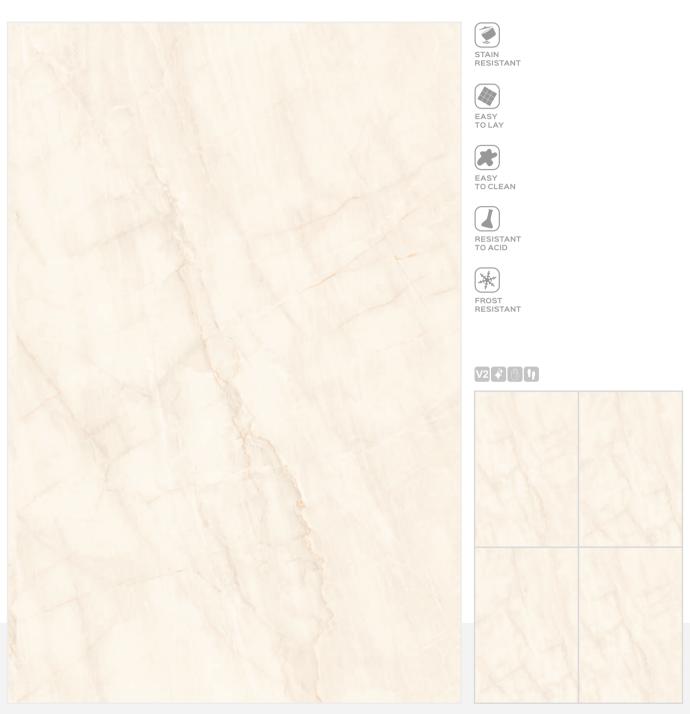
MAX 180 CALROS GREY FP





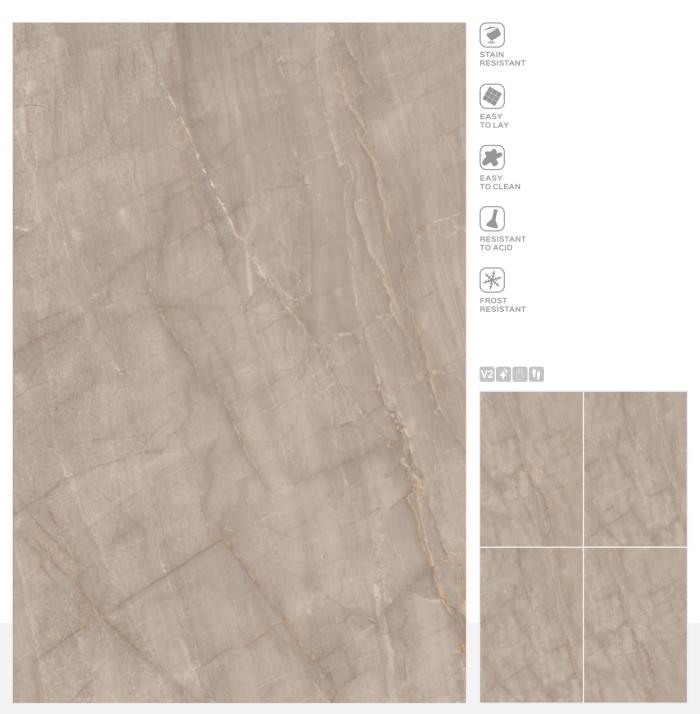
MAX 180 EMOTE FP





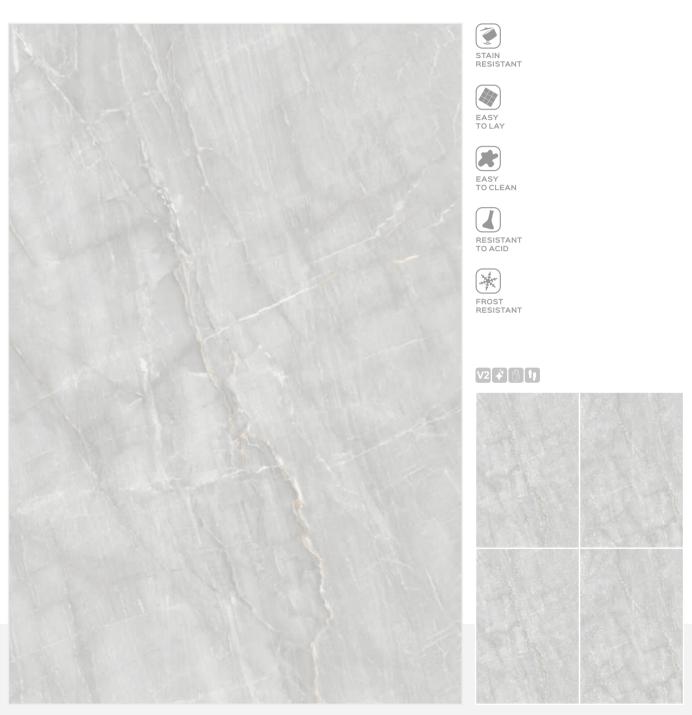
MAX 180 OCEAN CREMA FP





MAX 180 OCEAN BROWN FP





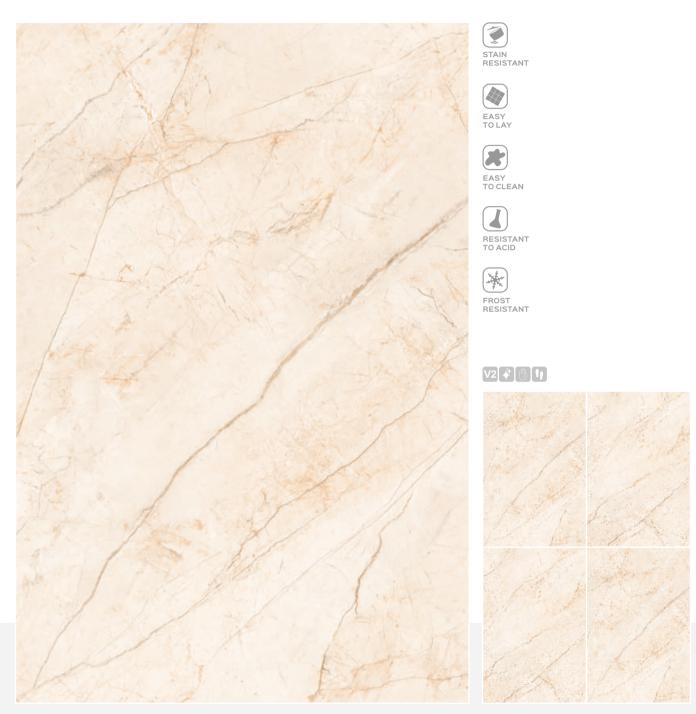
MAX 180 OCEAN GREY FP





MAX 180 ONICATA BROWN FP





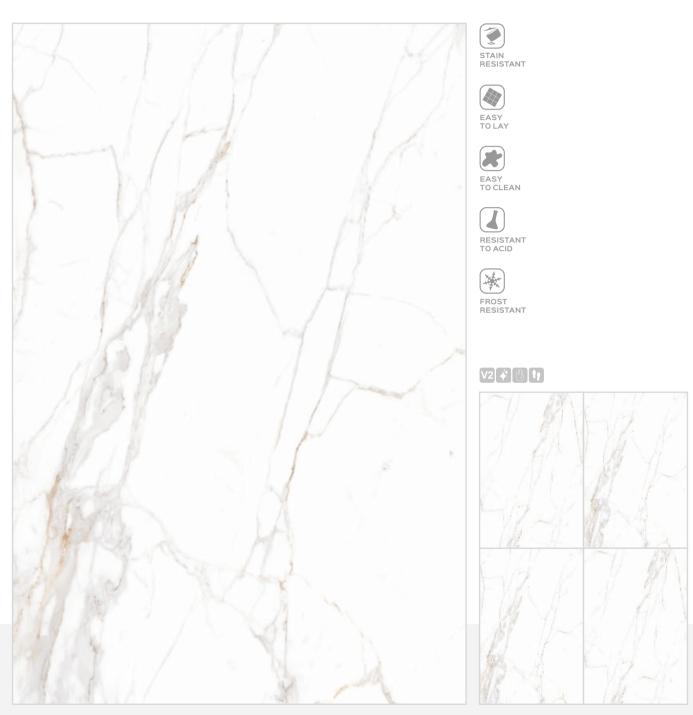
MAX 180 ONICATA CREMA FP





MAX 180 ONICATA GREY FP





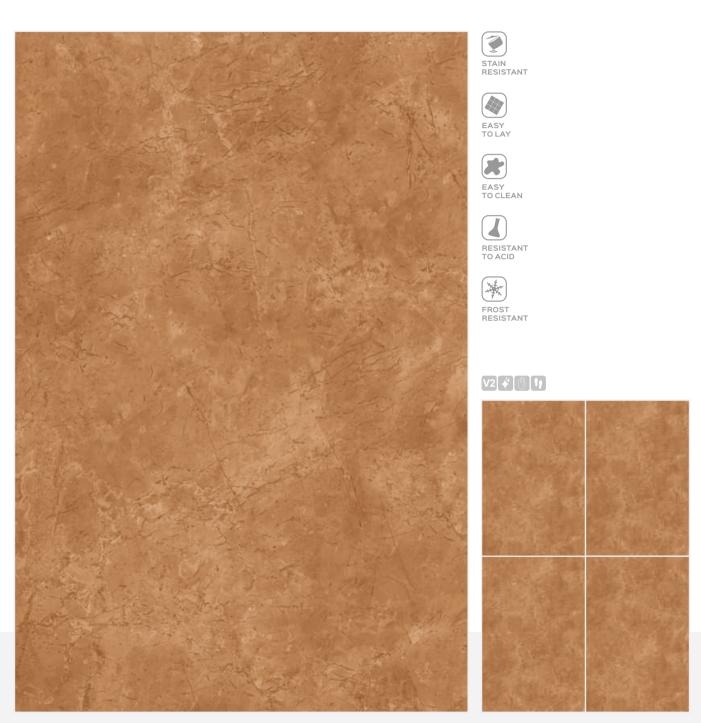
MAX 180 SOFIA STATUARIO FP





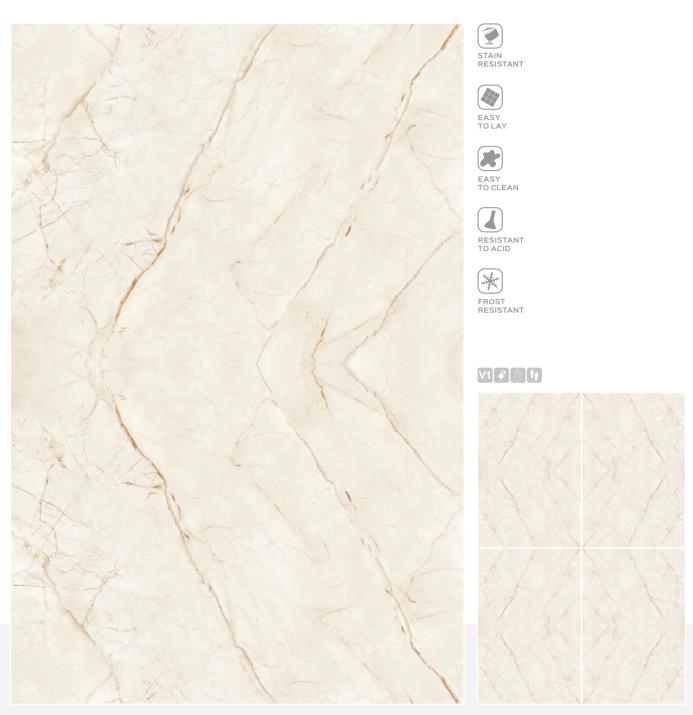
MAX 180 PERLATO SICILLA FP





MAX 180 VANITAS FP





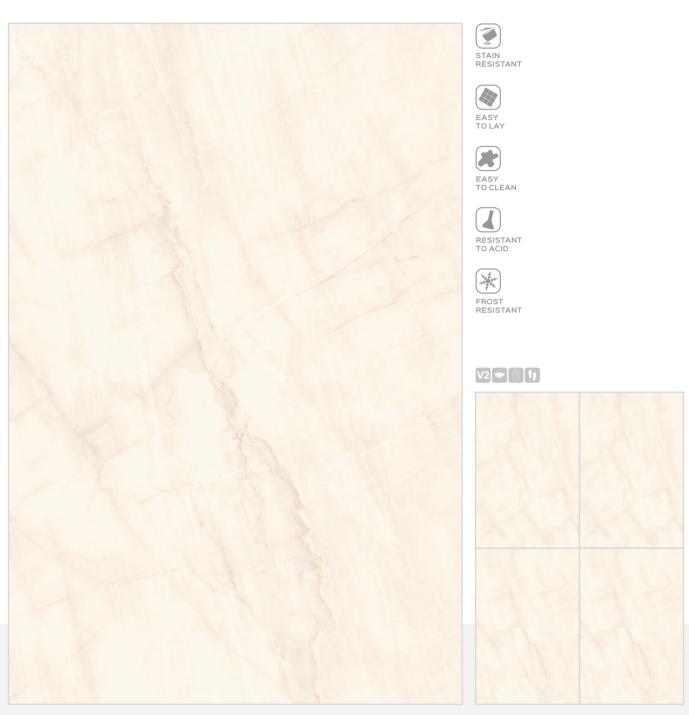
MAX 180 VEGAS GOLD MIRROR FP





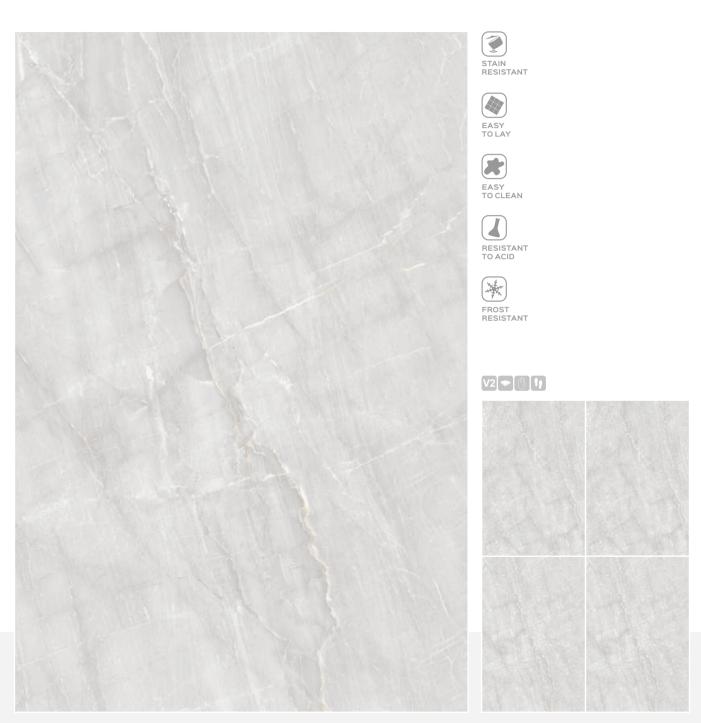
MAX 180 IMPRESSION LILIA TRAVERTINO





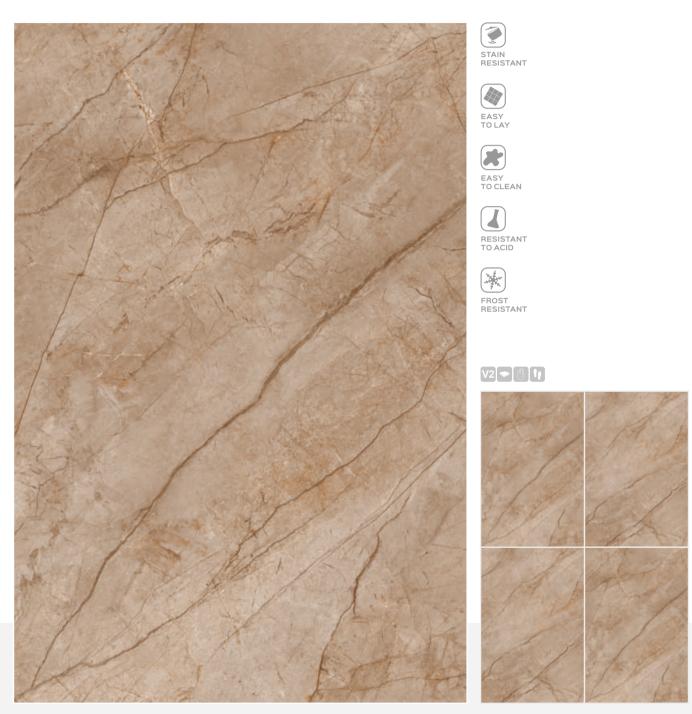
MAX 180 IMPRESSION OCEAN CREMA





MAX 180 IMPRESSION OCEAN GREY





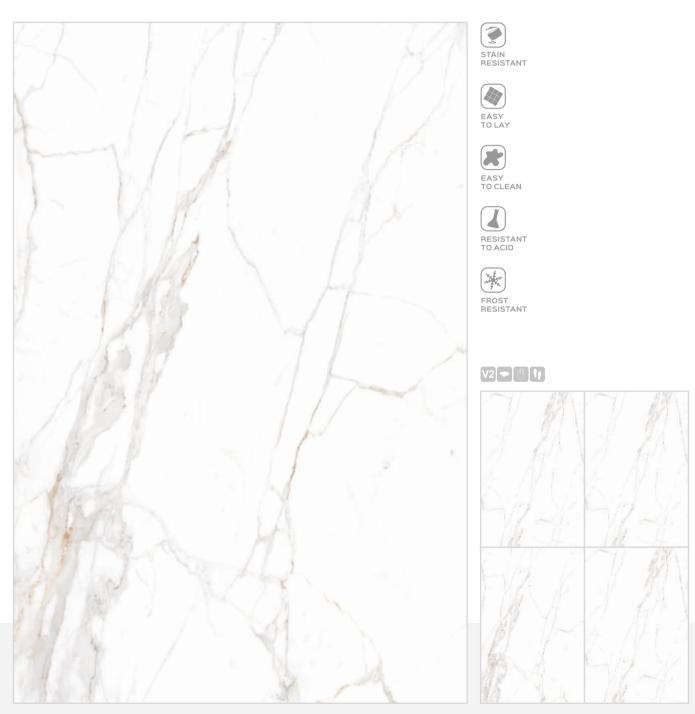
MAX 180 IMPRESSION ONICATA BROWN





MAX 180 IMPRESSION ONICATA GREY





MAX 180 IMPRESSION SOFIA STATUARIO

### **GLAZED VITRIFIED TILES**

### 1200 X 1800MM



PACKAGING DETAIL FOR 1200x1800MM GVT TILES							
Nominal Size(mm) Thickness(mm)		Average weight per carton (Kgs) No. of tiles per carton		Coverage area per carton			
1200 x 1800	10.0	47.00	1	2.16sq.mtr. / 23.25sq.ft.			

TECHNICAL SPECIFICATION FOR 1200x1800MM GVT TILES								
Characteristics	Requirement as per IS 15622 :2017 0.08 < E ≤ 3% Group Blb	Requirement as per ISO 13006 ≤ 0.5% Group Bla	Our Values	Test Method				
A) Dimension & Surface Quality								
l) Length & Width	± 0.10%	± 0.3%	± 0.10%					
ii) Thickness	± 5.0%	± 5.0%	± 4.0%					
iii) Straightness of Side	± 0.10%	± 0.3%	± 0.10%					
iv) Rectengularity	± 0.10%	± 0.3%	± 0.10%	]				
v) Surface Flatness				IS 13630 Part 1/ ISO 10545-2				
a) Center curvature (%) ( max.Deviation)	± 0.50%	± 0.4%	± 0.2 %					
b) Edge curvature (%) { max.Deviation)	± 0.50%	± 0.4%	± 0.2 %					
c) Corner warpage (%)( max.Deviation)	± 0.50%	± 0.4%	± 0.2 %					
vi) Surface Quality	Min. 95 % of tiles will be free from visible defects	Min. 95 % of tiles will be free from visible defects	Min. 95 % of tiles will be free from visible defects					
B) Physical Properties								
I) Water Absorption	Av. 0.08 <e %,="" 3="" 3.3="" individual="" max<="" td="" ≤=""><td>Av ≤ 0.5 %, Individual 0.6% max</td><td>Avg. E≤ 0.5 %</td><td>IS 13630 Part 2/ ISO 10545-3</td></e>	Av ≤ 0.5 %, Individual 0.6% max	Avg. E≤ 0.5 %	IS 13630 Part 2/ ISO 10545-3				
ii) Modulus of Rupture [N/mm2]	Av 30, Individual 27 min	Av 35, Individual 32 min	Avg.35	IS 13630 Part 6/ISO 10545-4				
iii) Breaking Strength in N	1100	1300	Min, 1500					
v) Scratch Hardness of surface (Mohs)	Min 5	N/A	Min-5(for Matt & RT), Min.3(for Polished)	IS 13630 Part 13				
vi) Resistance to Abrasion of glazed tiles( Class I to V )	Min II	Abrasion Class & Cycle passed	Class-V (for Matt & RT), Class - Ill(for polished)	IS 13630 Part 11 /ISO 10545-7				
vii) Coefficient of linear thermal expansion from embiant temperature to 100° C	7 X 10 <sup>-6</sup> K <sup>-1</sup> max	Test Method Available	Max 6 X 10 <sup>-6</sup> K <sup>-1</sup> max	IS 13630 Part 4/ ISO 10545-8				
viii) Thermal Shock Resistance	10 cycle min	Test Method Available	10 cycle passed	IS 13630 Part 5/ISO-10545-9				
ix) Crazing Resistance	4 cycle @ 7.5bar min	Required	4 cycle passed	IS 13630 Part 9/ISO 10545-11				
x) Impact Resistance as Co-efficient of Re stitution (COR)	0.55 min	Test Method Available	Min 0.55	IS 13630 Part 14/ISO 10545-5				
xi) Frost Resistance	Required	Required	100 Cycle Passed	IS 13630 Part 10/ISO 10545-12				
C) Chemical Resistance (glazed Tiles)								
I) Stain Resistance	Min Class 1	Min Class 3	Min Class-1(For Matt), Class-2( for polished)	IS 13630 Part 8 &ISO 10545-14				
ii) Resistance to household chemicals	Min Class AA	Min B	Min Class AA					
iii) Resistance to acids and alkalis (with exception of hydrofluoric acid and its compounds)	Required if agreed	Declared Value	Min Class AA	IS 13630 Part 8/ ISO 10545-13				











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**DURAGRES** / CAT / JUNE 2021